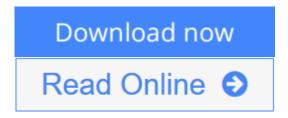


## **Voyaging Under Power**

By Robert Beebe, James Leishman



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In World War II, aboard the aircraft carrier *Saratoga*, Captain Robert Beebe dreamed of one day retiring and cruising the world in a small boat. At that time world cruisers voyaged exclusively in sailboats. But sailboats are confined to narrow lanes of predominantly favorable winds, which can be unpredictable and difficult. Beebe wanted to arrive at distant ports relaxed and on time, not battered and two months late. He wanted to voyage under power..

Back in the 1940s, no suitable long-distance powerboats existed. Beebe literally had to invent modern powerboat voyaging from scratch. The design parameters he developed for long-distance powerboats are still in use by naval architects today. The resulting boat, *Passagemaker*, was home to the Beebes for many years and more than 60,000 ocean-crossing miles. What Beebe learned in those years of voyaging became, in 1974,

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#### **Editorial Review**

#### Review

"Beebe's visionary research and design philosophy are still highly regarded. . .Leishmann, an expert on modern long-range power cruising, offers practical, updated advice." (*Sea*)

#### From the Publisher

"[A] 'must own,' for anyone who dreams of, or plans, any long-distance powerboating, inland and off-shore. Anyone who is thinking motor cruise should read it three times."

#### About the Author

Captain Robert P. Beebe was a boy in the Philippines when his father gave him his first boat, a native canoe. Boats and ships remained at the core of his life. His thirty-year career in the U.S. Navy spanned two wars. Between tours of duty he studied naval architecture, designed boats, and wrote many articles for boating magazines. After World War II he became interested in ocean-going motorboats. Years of research led to *Passagemaker* and her voyage three-quarters of the way around the world--and ultimately, to this book... James F. Leishman is an experienced ocean voyager in his own right. His firm, Pacific Asian Enterprises, builds some of the finest long-distance voyaging craft--power or sail--available anywhere.

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